**More Products for the Professional** 

# PROFLEXX PROGRIND **PROARC**

WIRE BRUSHES



- Mild steel
- Cast iron
- Structural steel



- heavy duty sandingdeburring of welds
- sheet metal
- · steel plates





# **AFR**



AFR	24	36	50	60	80	100	120	
<b>⊕</b>								
4 1/2" x 7/8"	C1185201	C1185202	C1185204	C1185205	C1185206	C1185207	C1185208	
5" x 7/8"	C1185221	C1185222	C1185224	C1185225	C1185226	C1185227	C1185228	
7" x 7/8"	C1185241	C1185242	C1185244	C1185245	C1185246	C1185247	C1185248	

SFR	ST/ST	Special aluminum oxide with cooling agents
SFR		

SFR	24	36	50	60	80	100	120
<b>⊕</b>							
4 1/2" x 7/8"	C1185301	C1185302	C1185304	C1185305	C1185306	C1185307	C1185308
5" x 7/8"	C1185321	C1185322	C1185324	C1185325	C1185326	C1185327	C1185328
7" x 7/8"	C1185341	C1185342	C1185344	C1185345	C1185346	C1185347	C1185348

CER	Steel ST/ST	High Performance
CIIV		<ul> <li>100% Ceramic Grain</li> </ul>

CFR	24	36	50	60	80	100	120
<b>⊕</b>							
4 1/2" x 7/8"	C1185411	C1185412	C1185414	C1185415	C1185416	C1185417	C1185418
5" x 7/8"	C1185421	C1185422	C1185424	C1185425	C1185426	C1185427	C1185428
7" x 7/8"	C1185441	C1185442	C1185444	C1185445	C1185446	C1185447	C1185448

ΖΓΝ	Steel \$1731)	• Zircon	nia full resin bo	nded fibre di	scs		
7FR							
2111	24 _	36 _	<u>50</u> _	60_	80_	100	12
<b>⊕</b>							

C1185352 C1185354 C1185358 4 1/2" x 7/8" C1185351 C1185355 C1185356 C1185357 5" x 7/8" C1185362 C1185364 C1185361 C1185365 C1185366 7" x 7/8" C1185371 C1185372 C1185374 C1185375 C1185376

905.428.9696

1.888.831.1313

Flap Wheels

Material:

- Steel
- Stainless Steel

### Application:

- Surface preparation
- Blending / Finishing
- Light grinding

### Product Advantages:

- · Quick final finish on any metal surface
- Available in a variety of grits



# Mounted Flap Wheels







Excellent for a quick final finish on any metal surface.

Use 60 or 80 grit for middle range surface preparation, blending and finishing and 120 grit for light grinding, finishing and tight contours.

Other sizes available

Denotes grit

Standard 1/4" straight shank

25,000 <del>••</del>	40	60	80 <b>□ □</b>	120	180	240	320	ð
1" x 3/8"	C4190100	C4190101	C4190102	C4190103	C4190104	C4190105	C4190106	10
1" x 1/2"	C4190108	C4190109	C4190110	C4190111	C4190112	C4190113	C4190114	10
1" x 3/4"	C4190115	C4190116	C4190117	C4190118	C4190119	C4190120	C4190121	10
1" x 1"	C4190124	C4190125	C4190126	C4190127	C4190128	C4190129	C4190130	10
© 25,000								
1 1/2" x 1/2"	C4190149	C4190150	C4190151	C4190152	C4190153	C4190154	C4190155	10
1 1/2" x 3/4"	C4190159	C4190160	C4190161	C4190162	C4190163	C4190164	C4190165	10
1 1/2" x 1"	C4190169	C4190170	C4190171	C4190172	C4190173	C4190174	C4190175	10
<sup>(RPM)</sup> 22,000								
2" x 3/8"	C4190200	C4190201	C4190202	C4190203	C4190204	C4190205	C4190206	10
2" x 1/2"	C4190208	C4190209	C4190210	C4190211	C4190212	C4190213	C4190214	10
2" x 3/4"	C4190216	C4190217	C4190218	C4190219	C4190220	C4190221	C4190222	10
2" x 1	C4190224	C4190225	C4190226	C4190227	C4190228	C4190229	C4190230	10
2" x 1 1/2"	C4190234	C4190235	C4190236	C4190237	C4190238	C4190239	C4190240	10
(RPM) 22,000								
2 1/2" x 1/2"	C4190244	C4190245	C4190246	C4190247	C4190248	C4190249	C4190250	10
2 1/2" x 3/4"	C4190254	C4190255	C4190256	C4190257	C4190258	C4190259	C4190260	10
2 1/2" x 1"	C4190263	C4190264	C4190265	C4190266	C4190267	C4190268	C4190269	10
2 1/2" x 1 1/2"	C4190270	C4190271	C4190272	C4190273	C4190274	C4190275	C4190276	10
(RPM) 20,000								
3" x 1/2"	C4190300	C4190301	C4190302	C4190303	C4190304	C4190305	C4190306	10
3" x 3/4"	C4190308	C4190309	C4190310	C4190311	C4190312	C4190313	C4190314	10
3" x 1	C4190316	C4190317	C4190318	C4190319	C4190320	C4190321	C4190322	10
3" x 1 1/2"	C4190324	C4190325	C4190326	C4190327	C4190328	C4190329	C4190330	10
3" x 2"	C4190334	C4190335	C4190336	C4190337	C4190338	C4190339	C4190340	10

Also available in 4", 6" & 8"





#### Finishing Wheels Application:

Finishing

MSP

- Polishing metals
- light deburring

#### MSK

- · Achieve 'satin finish'
- remove /blend metal edges, welds and burrs

### Scuffing Discs Application:

- Rust /oxidization removal
- cleaning welds
- removal of discolouration
- Paint lacquer removal
- · Surface cleaning

# FINISHING WHEELS











2" x 1" x 1/4"

3" x 1 3/4" x 1/4" C4190510



C4190501

**FINE** 

C4190502

C4190503 C4190512 C4190511

X-FINE

RPM 12,000

8,000

# **MSP**



Denotes grit

2" x 1" x 1/4"





3" x 1 3/4" x 1/4" C4190610

MED

C4190601

C4190602

C4190611

FINE

X-FINE C4190603

C4190612

**SCUFFING DISCS** 









# SPINDLE MOUNTED WHEELS

<b>⊕</b>		(RPM)	
3" x 1/2" x 1/4"	C5191072	7,000	10
3" x 1" x 1/4"	C5191073	7,000	10
4" x 1/2" x 1/4"	C5191074	5,700	10
4" x 1" x 1/4"	C5191075	5,700	10

# **ARBOUR MOUNTED WHEELS**



## **DEPRESSED CENTRE WHEELS**

<b>⊕</b>		RPM	ð
4 1/2" x 1/2" x 7/8"	C5191090	10,000	10
7" x 1/2" x 7/8"	C5191094	6,500	10



Quick Change
Abrasive Discs
PROFLEXX

Material:

- Steel
- · Stainless Steel
- Application:
- Finishing
- CleaningPolishing

Product Advantages:

· Available in variety of grits

# **PROFIXX**





Uses a metal button to mount into the backing pad For use with QC PROFIXX see p.44



# SURFACE CONDITIONING



Denotes grit

<b>(+)</b>	COARSE	MED	FINE	A
1"	C519105901		C519105903	100
1 1/2"	C519105911	C519105912	C519105913	100
2"	C519105921	C519105922	C519105923	100
3"	C519105931	C519105932	C519105933	100



# QC ABRASIVE DISC

Choice of Aluminium Oxide or Zirconium Indicate your choice by adding AO or ZIR after the order numbers listed below

<b>+</b>	24	36	40	50 □ □	60	80 	100	120	
1"		C5191014	C5191015	C5191016	C5191017	C5191018	C5191019	C5191020	100
1 1/2"	C5191025	C5191026	C5191027	C5191028	C5191019	C5191030	C5191031	C5191032	100
2"	C5191037	C5191038	C5191039	C5191040	C5191041	C5191042	C5191043	C5191044	100
3"	C5191049	C5191050	C5191051	C5191052	C5191053	C5191054	C5191055	C5191056	100

# **PROLOK**





Jses a nylon screw to mount into the backing pad For use with QC PROLOK backing pads -see p.44



# SURFACE CONDITIONING

<b></b>	COARSE	MED	FINE	
1"	C519305901	C519305902	C519305903	100
1 1/2"	C519305911	C519305912	C519305913	100
2"	C519305921	C519305922	C519305923	100
3"	C519305931	C519305932	C519305933	100



# QC ABRASIVE DISC

Choice of Aluminium Oxide or Zirconium

Indicate your choice by adding AO or ZIR after the order numbers listed below

<b>+</b>	24	36	40	50	60	80 <b>□ □</b>	100	120	
1"		C5193014	C5193015	C5193016	C5193017	C5193018	C5193019	C5193020	100
11/2"	C5193025	C5193026	C5193027	C5193028	C5193029	C5193030	C5193031	C5193032	100
2"	C5193037	C5193038	C5193039	C5193040	C5193041	C5193042	C5193043	C5193044	100
3"	C5193049	C5193050	C5193051	C5193052	C5193053	C5193054	C5193055	C5193056	100

# Backing Pads PROFLEXX

Material:

Steel

· Stainless Steel

Non-ferrous metals

#### Product Advantages:

#### **FLEXIBLE**

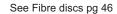
- High quality backing pad
- Suitable for heavy duty use.
- Flexible
- Extremely wear resistant.

#### **TURBO**

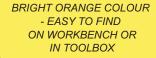
- · Heavy duty backing pad
- Extra cooling ribs and air vents provide cooling action during grinding.
- · Air flow cooling action extends life of the disc.
- Especially effective on Stainless Steel and Alloys.

# FLEXIBLE BACKING PADS

for Fibre Discs







# TURBO BACKING PADS for Fibre Discs

See Fibre discs pg 46



arbour	5/8-11"
<b></b>	
4 1/2"	C2180951
5"	C2180953
7"	C2180955

# arbour 5/8-11"

<b></b>	
4 1/2"	C2180904
5"	C2180906

# QUICK CHANGE BACKING PADS

C2180908



High quality rubber backing pads with replaceable 1/4" shank adapter. Available in different densities to suit all applications.

For use with QC PROFIXX Abrasive discs or Surface conditioning see pg 49

**PROFIXX** 

7"



<b>⊕</b>	SOFT	MED	FIRM
1"		C2193002	
1 1/2"	C2193003	C2193004	C2193005
2"	C2193006	C2193007	C2193008
3"	C2193009	C2193010	C2193011





For use with QC PROLOK Abrasive discs or Surface conditioning see pg 49

# **PROLOK**

<b></b>	SOFT	MED	FIRM
1"		C2193022	
1 1/2"	C2193023	C2193024	C2193025
2"	C2193026	C2193027	C2193028
3"	C2193029	C2193030	C2193031

Shop Roll PROFLEX: Material:

Steel

#### Application:

- Tool & Die
- Metal working
- Automotive
- Maintenance shops

#### Product Advantages:

- · Available in 50 240 grit
- Extremely flexible
- · Aggressive cutting action

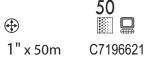
# **SHOP ROLLS**





Made from Aluminum oxide full resin cloth, PROFLEXX shop rolls are extremely flexible, with sharp aggressive cutting action. Currently used in Tool and Die, Metal working, maintenance shops, automotive (crankshafts) industries. Sold in 50 metre lengths, choice of grit.

2"x 50m



1 1/2"x 50m C7196601 C7196611



C7196612



C7196613

80



C7196615



C7196617

180



C7196618

240



Paint Markers PROARC

#### Application:

- · Writes / paints on anything immediately after uncapping
- Non-clogging and non-dripping
- No slipping, squealing or squeaking.
- · Won't dry if left uncapped for 30-60 minutes.
- · Will not smear or permeate paper.

#### Product Advantages:

- · No paint mixing necessary
- · Non-flammable and completely safe
- · Easy-to-handle and easy-to-carry
- · Even writes upside-down
- Dries permanenty within 5-7 minutes after marking
- · Marker won't fade or rub off after drying.

# PAINT MARKERS



Conventional paint was once available only in liquid form due to the extreme difficulty of making it available in solid form for marking type pens. The Proarc Solid Marker is available in a variety of brilliant opaque colours. It is the world's first marking instrument that employs paint in solid form.

White and Yellow are stock items All other colours special order

WHITE **BLACK** YELLOW **ORANGE BROWN** VIOLET **GREEN BLUE** RED W2300102 W2300103 W2300104 W2300106 W2300101 W2300105 W2300107 W2300108 W2300109

**Welding Dam** PROFLEX

#### Application:

- Provides a consistent, clean route bead profile
- · Stainless steel pipework and pressure vessels
- Pieces can be cut to size
- · Can be used for any size pipe bore

#### Product Advantages:

- Replaces bulky cones and bladders
- Biodegradable soluble plastic (Non-contaminant)
- Non-toxic

# **DISSOLVO WELDING DAM**



1 Dissolvo Dam Kit consists of of 20 meters of 1 metre wide material and 1 Soluble Adhesive bottle containing 1/2 kg of adhesive



This simple and easy to use product, specially evolved for the busy Welding Engineer replaces bulky cones, bladders, papers etc.

The material is available in kit form of 20 square meters from which pieces can be cut up to 1 meter wide.

Sold in a kit with 1/2 kg bottles of soluble Adhesive.

Chemical analysis shows fewer than 100 parts per million of any of the heavy metals



905.428.6787

# PROFLEXX TUNGSTEN CARBIDE BURRS

### **Applications**

Proflexx Tungsten Carbide Burrs are manufactured for freehand deburring and grinding of a large variety of metals, alloys, castings and composite materials.

## **Quality Control**

Only the highest quality raw materials and manufacturing processes are used to ensure that the product they supply is second to none in the industry today.

#### CNC

Today's most highly developed technology is used to ensure the product and quality is No.1. The method of cutting the burrs produces a very strong tooth formation which results in a burr built for long life and rapid metal removal.

### **Continuous Improvement**

Proflexx Engineering are dedicated to a process of continuous improvement.

They are constantly looking for new means of more effective production.

# **Burr Selection Guide**

There are several types of cuts to suit most applications. From Aluminium to Titanium, we have the shape, cut and size of burr to suit you your needs.

71			,	1 '		, ,
	Chipbreaker fast stock removal, improved control and reduced chips	Diamond cut for the hardest materials and best finishes	Double cut for general purpose use to improve control and break chips effectively	Fine cut for improved finish	Fast Mill for rapid stock removal of softer non-ferrous material and plastics	Standard cut for general application
Material	Cut #9	Cut #8	Cut #6	Cut #4	Cut #3	Cut #2
Soft Non-Ferrous Metals	Cut #9	out no	Cut #6	Cut #4	Out #3	Cut #2
Carbon Steel						•
	•		•			
Brass, Copper, Bronze					•	
Cast Iron	•		•			•
Magnesium Alloy				•		
High Strength Steel	•	•	•	•		•
Stainless Steel			•			•
Steel Castings	•		•			•
Steel Welds	•		•			•
Reinforced Plastic					•	
Hard Rubber				•		
Titanium Alloy			•			•
Zinc Alloy				•		•
Fibre Glass Composite			•		•	•



# Tungsten Carbide Burrs PROFLEXX

#### Material:

- Steel
- Stainless Steel
- Alloys
- Castings
- Composite Materials

## Application:

- · Freehand deburring
- Grinding

#### Product Advantages:

- Highest quality raw materials used in mfg
- · Strong tooth formation
- Long life
- · Rapid metal removal

# A-SHAPE CYLINDER



	Head DIA	Head Length	
1/8" colid	d carbide	•	
PA42		7/16"	F1200101-6
PA43	1/8"	9/16"	F1200102-6
_1/4" braz	zed - 1/8" ste	el shank	
PA51	1/4"	1/2"	F1200106-6
_1/4" solid	d carbide		
PA1	1/4"	5/8"	F1200110-6
brazed	-1/4"steel sha	ank	
PA3	3/8"	3/4"	F1200117-6
PA5	1/2"	1"	F1200119-6
PA6	5/8"	1"	F1200120-6
PA7	3/4"	1"	F1200121-6
PA9	1"	1"	F1200123-6

# B-SHAPE CYLINDER with end cut





	Head DIA	Head Length	1
	<b>(1)</b>	<b>←→</b>	
1/8" solid c	arbide		
PB42	3/32"	7/16"	F1200202-6
PB43	1/8"	9/16"	F1200203-6
1/4" brazed	- 1/8" stee	el shank	
PB51	1/4"	1/2"	F1200206-6
1/4" solid ca	ırbide		
PB1	1/4"	5/8"	F1200210-6
brazed -1/4	4"steel sha	ank	
PB3	3/8"	3/4"	F1200216-6
PB5	1/2"	1"	F1200218-6
PB6	5/8"	1"	F1200219-6
PB7	3/4"	1"	F1200220-6
PB16	3/4"	3/4"	F1200221-6

# C-SHAPE BULL NOSE



	Head DIA	Head Lengtl	h
1/8" soli	d carbide		
PC41	3/32"	7/16"	F1200301-6
PC42	1/8"	9/16"	F1200302-6
1/4" braz	red - 1/8" ste	eel shank	
PC51	1/4"	1/2"	F1200306-6
1/4" solic	l carbide		
PC1	1/4"	5/8"	F1200310-6
brazed -	1/4"steel sh	ank	
PC3	3/8"	3/4"	F1200316-6
PC5	1/2"	1"	F1200318-6
PC6	5/8"	1"	F1200319-6
PC7	3/4"	1"	F1200320-6

Burrs listed are Double Cut for general purpose (cut 6) Other Cuts available. See preceding page for more info

# D-SHAPE BALL



	Head	Head	
	DIA	Length	
	$\bigoplus$	$\leftarrow$	
_1/8" solid	carbide		
PD41	3/32"	3/32"	F1200401-6
PD42	1/8"	1/8"	F1200402-6
1/4" braze	ed - 1/8" ste	eel shank	
PD51	1/4"	1/4"	F1200406-6
1/4" solic	l carbide		
PD1	1/4"	3/16"	F1200410-6
brazed -	1/4"steel sl	hank	
PD3	3/8"	5/16"	F1200416-6
PD5	1/2"	7/16"	F1200417-6
PD6	5/8"	9/16"	F1200418-6
PD9	1"	1"	F1200420-6

# E-SHAPE OVAL



	Head DIA	Head	
	DIA ∰	Length	
1/8" solid	carbide	, ,	<del></del>
PE41	1/8"	7/32"	F1200501-6
1/4" braz	ed - 1/8" ste	el shank	
PE51	1/4"	3/8"	F1200506-6
1/4" solid	carbide		
PE1	1/4"	3/8"	F1200510-6
brazed -	1/4"steel sha	ank	
PE3	3/8"	5/8"	F1200516-6
PE5	1/2"	7/8"	F1200517-6
PE6	5/8"	1"	F1200518-6
6		•	
PE7	3/4"	1"	F1200519-6

# Worth Knowing

## **Operating Speeds**

To obtain the best results from your Proflexx burrs it is necessary to have a hand grinder of correct speed to suit the diameter of the burr and material used. Very hard materials require slower speeds than soft materials. See chart below:

Burr Dia	Max RPM	Recommended Operating Speed
1/8"	100,000	40% - 70%
3/16"	70,000	40% - 70%
1/4"	60,000	40% - 70%
5/16"	55,000	40% - 70%
3/8"	50,000	40% - 70%
1/2"	40,000	40% - 70%
5/8"	30,000	40% - 70%
3/4"	20,000	40% - 70%
1"	15,000	40% - 70%

## **Brazing**

The unique brazing process guarantees that the strength of the braze is equal to the strength of the shank. Used correctly the braze on a Proflexx burr will never break

(Proflexx burrs are to be used in tools of high quality - checked regularly for worn bearing, collets or spindles. The speed of the tool must be consistent with the speed requirements of the burr).

- Steel
- Stainless Steel
- Alloys
- CastingsComposite Materials

## Application:

- Freehand deburring
- Grinding

### Product Advantages:

- Highest quality raw materials used in mfg Strong tooth formation Long life

- Rapid metal removal



1/8" solid	Head DIA carbide	Head Length ◆ →	
PF41	1/8"	1/4"	F1200601-6
PF42	., •	1/2"	F1200602-6
	ed - 1/8" ste		
PF51	1/4"	1/2"	F1200606-6
1/4" solid	carbide		
PF1	1/4"	5/8"	F1200610-6
brazed -	1/4"steel sha	ank	
PF3	3/8"	3/4"	F1200616-6
PF5	1/2"	1"	F1200618-6
PF6	5/8"	1"	F1200619-6



1/8" solid	Head DIA Garbida	Head Length	
PG41	1/8"	1/4"	F1200701-6
PG42	1/8"	1/2"	F1200702-6
1/4" braze	ed - 1/8" stee	l shank	
PG51	1/4"	1/2"	F1200706-6
1/4" solid	carbide		
PG1	1/4"	5/8"	F1200710-6
brazed -	1/4"steel sha	nk	
PG3	3/8"	3/4"	F1200716-6
PG5	1/2"	1"	F1200718-6



1/8" sol	Head DIA	Head Length ◆ ▶	
PH41	1/8"	1/4"	F1200801-6
1/4" bra.	zed - 1/8" st		F1200802-6
РПЭТ	1/4"	1/2"	F1200802-6
brazed	-1/4"steel s	hank	
PH5	1/2"	11/4"	F1200816-6
PH7	3/4"	11/4"	F12008186

Burrs listed are Double Cut for general purpose (cut 6) Other Cuts available. See chart on page 8 for more info.



1/8" solid c	Head DIA arbida	Head Length ◆ ▶	
PL41	1/8"	3/8"	F1201101-6
PL42	1/8"	1/2"	F1201102-6
			F1201103-6
	., .	1/2	F1201103-0
1/4" solid c	arbide		
PL1	1/4"	5/8"	F1201106-6
brazed -1/	4"steel sha	nk	
PL4	1/2"	11/8"	F1201117-6
PL5	5/8"	1316"	F1201118-6
PL7	3/4"	11/2"	F1201119-6
	PL41 PL42 1/4" brazer PL51 1/4" solid of PL1 brazed -1/ PL4	DIA  1/8" solid carbide PL41 1/8"  PL42 1/8"  1/4" brazed - 1/8" stee PL51 1/4"  1/4" solid carbide PL1 1/4"  brazed -1/4"steel sha PL4 1/2"  PL5 5/8"	DIA Length  1/8" solid carbide PL41 1/8" 3/8"  PL42 1/8" 1/2"  1/4" brazed - 1/8" steel shank PL51 1/4" 1/2"  1/4" solid carbide PL1 1/4" 5/8"  brazed -1/4"steel shank  PL4 1/2" 11/8"  PL5 5/8" 1316"



1/8" solid c	Head DIA arbide	Head Length ◆ ►	
PM41	1/8"	5/16"	F1201201-6
PM42 1/4" brazeo	1/8" d - 1/8" stee	7/16" el shank	F1201202-6
PM51	1/4"	1/2"	F1201206-6
1/4" solid o	arbide		
PM2	1/4"	3/4"	F1201210-6
brazed -1/	4"steel sha	ınk	
PM4	3/8"	5/8"	F1201215-6
PM5	1/2"	7/8"	F12012166



	Hea Dl. €	-	0. 0.		
1/8" solid	carbide				
PN42	1/8"	3/16"	F1201301-6		
1/4" braze	ed - 1/8" ste	el shank			
PN51	1/4"	1/4"	F1201306-6		
1/4" solid	carbide				
PN1	1/4"	5/16"	F1201310-6		
brazed -	brazed -1/4"steel shank				
PN2	3/8"	3/8"	F1201315-6		
PN4	1/2"	1/2"	F1201316-6		
PN7	3/4"	3/4"	F1201318-6		

# Mounted Points PROGRIND

For use on air or electric die grinders

Material:

- Steel
- Stainless Steel
- Alloys
- Castings
- Composite Materials

#### Application:

- Tool & Die
- Moulds
- Dressing/finishing castings
- · Weld /flash removal
- Deburring of parts

#### Product Advantages:

- Manufactured to the highest standards
- Long life
- Rapid metal removal

# TYPF A

All RPM speed ratings for mounted points are calculated with a maximum overhang of 1/2" (the distance from the collet to the shoulder of the mounted point)



1/4" sha	ank		
REF	<b>(1)</b>	RPM	
A2	1"x 1 1/4"	38,200	B1181002
A3	1"x 2 3/4"	16,100	B1181003
AS3	5/8"x 1 3/4"	24,000	B1181004
A5	3/4"x <b>1</b> 1/8"	45,000	B1181006
A11	7/8"x 2"	19,860	B1181008
A12	11/16"x 1 1/4"	48,000	B1181009



1/4" shank				
REF	<b>(</b>	RPM		
A15	1/4" x <b>1</b> "	72,750	B1181012	
A24	1/4" x 3/4"	76,500	B1181016	
A31	1 3/8"x 1"	23,280	B1181019	
A36	1 5/8"x 3/8"	23,520	B1181024	
A37	1 1/4"x 1/4"	28,840	B1181025	

# TYPE B

1/4" sh REF	ank <del>①</del>	(RPM)	
B41	5/8"x 5/8"	33,750	B1181029
B42	1/2"x 3/4"	33,750	B1181030
B43	1/4"x 5/16"	81,370	B1181031
B44	1/8"x <b>1</b> 1/2"	88,400	B1181032
B52	3/8"x 3/4"	45,370	B1181037
B53	5/16"x 5/8"	60,000	B1181038
B55	1/8"x 1/4"	105,000	B1181040



# TYPE W

1/4" shar	nk		
REF	<b>⊕</b>	RPM	
W186	1/2"x 3/4"	26,250	B1181120
W189	1/2" x 2"	24,000	B1181123
W195	5/8"x 3/4"	22,120	B1181129
W197	5/8"x 2"	21,000	B1181131
W204	3/4"x 3/4"	18,900	B1181138
W220	1"x 1"	25,500	B1181154
W235	11/2" x 1/4"	25,470	B1181169
W236	11/2" x 1/2"	25,470	B1181170



1/8" shank	(		_
REF	<b>(</b>	RPM	
W144	1/8"x 1/4"	105,000	B1181080
W145	1/8" x 3/8"	105,000	B1181081
W149	5/32"x 1/4"	105,000	B1181084
W152	3/32"x 1/4"	105,000	B1181087
W161	1/4"x 5/16"	77,250	B1181095
W162	1/4"x 3/8"	68,400	B1181096
W173	3/8"x 1/8"	87,600	B1181107
W175	3/8"x 3/8"	54,000	B1181109
W176	3/8"x 1/2"	45,370	B1181110
W179	3/8"x 11/4"	45,750	B1181113
W185	1/2"x 1/2"	31,500	B1181119

# PROFLEXX HIGH PERFORMANCE WIRE BRUSHES

Made in Germany

**PROFLEXX** Brushes are designed for the toughest, most demanding applications. Following these tips will ensure the best results:

#### **Operating Speeds**

To obtain the best results from your Proflexx brushes it is necessary to have a hand grinder of correct speed to suit the diameter of the brush and material used. Very hard materials require slower speeds than soft materials.

Always wear protective eye, face, gloves and body wear during all brushing operations to avoid possible injury. Always ensure that hood and guards for air or electric tools are firmly in place on the tool. Ensure that other operators in the vicinity of the brushing process are also wearing the proper safety equipment until they leave the area.

#### Inspection

All power brushes mounted on air or electric power tools should be carefully checked before mounting. Do not use if rusted or damaged.

#### Speed

The maxium RPM shown in this catalogue are the maximum safety speeds which should never be exceeded. In most applications a slower speed will prove more efficient.

#### Mounting

Always ensure that the brush is securely fastened to the power tool. Always refer to the mounting instructions provided with the tool.

#### **Brushing**

Let the brush do the work. Only the tips of the wire should be in contact with the work surface. Excessive pressure will only result in reduced brush life, also excessive pressure can cause heat which results in breakage of the wire filament.

#### Material:

- Steel
- · Stainless Steel
- · Non-ferrous metals

### Application:

- · Cleaning welds
- Wrought iron
- Paint / rust removal
- Cleaning BBQs

#### Product Advantages:

- · Ergonomic Plastic handle
- · Narrow face to access hard-to-reach areas
- · Curved shape
- · Environmental -- chemical-free cleaning

# **BRUSHES**

The curved shape, high fill density and narrow face of the Spid brush makes it the perfect choice for cleaning narrow section workpieces or profiled surfaces. The Spid brush has an ergonomic plastic handle which outlasts its wooden counterpart. Additional chemicals are not necessary for cleaning, making this an environmentally friendly product. Brass plated steel wire resists rust and corrosion - also available in stainless steel.

> **BRASSED STEEL WIRE** G2220510

**STAINLESS STEEL WIRE** G2220520









- Steel
- Stainless Steel
- Non-ferrous metals

### Application:

- · Rust / scale removal
- Weld spatter
- Deburring
- Cleaning castings/forgings

## Product Advantages:

· Designed for tough demanding applications

Wire brushes are used in many industries including: Pipeline construction, Foundries, Shipbuilding, Oil and gas industries and Construction. These brushes are available in either Carbon Steel wire or Stainless Steel wire.

# TWIST KNOT CUP BRUSH

For heavy duty removal of rust paint, weld spatter, etc.

Wire .020			CARBON STEEL WIRE	STAINLESS STEEL WIRE
<b>⊕</b>	arbour	RPM		
3"	5/8-11	12,500	G1220041	G1220062





# TWIST KNOT BRIDLED CUP BRUSH

**CARBON** Wire .020 **STAINLESS STEEL WIRE** STEEL WIRE RPM  $\oplus$ arbour 3" G1220102 5/8-11 12,500 G1220091 4" 5/8-11 G1220093 G1220104 8.600

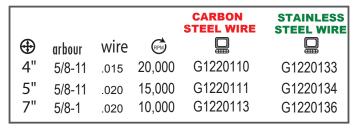
Extra heavy duty construction. Removable bridle reduces flairing and ensures longer life.





TWIST KNOT BEVEL BRUSH

An ingenious combination of wheel and cup brushes For hard- to-reach places such as edges and corners







# **CRIMPED WIRE CUP BRUSH**

				CARBON STEEL WIRE	STAINLESS STEEL WIRE
$\oplus$	arbour	wire	RPM		
3"	5/8-11	.012	12,500	G1220051	G1220081
5"	5/8-11	.020	8,600	G1220058	G1220088

For light duty rust and paint removal Removes gasket residue and gives fine finish





**CIRCULAR CRIMPED BRUSH** 

High resistance steel wire brush with high wire densit

Wire .0118	Shank: 1/4"		CARBON STEEL WIRE	STAINLESS STEEL WIRE
<b>⊕</b>	length	RPM		
1 5/8"	1/2"	20,000	G1220160	G1220191
2"	1/2"	20,000	G1220163	G1220193
3"	5/8"	13,000	G1220165	G1220196





- Steel
- Stainless Steel
- · Non-ferrous metals

#### Application:

- · Rust / scale removal
- Weld spatter
- Deburring
- Cleaning castings/forgings

### Product Advantages:

· Designed for tough demanding applications

Wire brushes are used in many industries including: Pipeline construction, Foundries, Shipbuilding, Oil and gas industries and Construction. These brushes are available in either Carbon Steel wire or Stainless Steel wire.

# **CRIMPED WIRE END BRUSH**

Manufactured from high resistance crimped steel wire, this brush is ideal for frontal applications on air or electric power tools. Shank diameter is 1/4"

Wire: .0118 Shank: 1/4"			CARBON STEEL WIRE	STAINLESS STEEL WIRE
<b>⊕</b>	length (RPM)			
5/8"	1"	20,000	G1220150	G1220185
3/4"	1"	20,000	G1220151	G1220186



# TWIST KNOT END BRUSH

This durable brush is suitable for high speed applications and ideal for removal of paint, slag and burrs.

Shank diameter is 1/4"

Shank: 1	1/4"		9	CARBON STEEL WIRE	STAINLESS STEEL WIRE
<b>⊕</b>	length	wire	RPM		
3/4"	11/4"	.010	20,000	G1220158	G1220189
11/4"	11/4"	.020	20,000	G1220159	G1220190



# STRINGER BEAD BRUSH

The narrow face of this brush is designed to clean pipe welds between passes.

Wire .020	Face Width: 1/4"		CARBON STEEL WIRE	STAINLESS STEEL WIRE
<b>⊕</b>	arbour	RPM		
4 1/2"	5/8-11	15,000	G1220006	G1220025
5"	5/8-11	15,000	G1220011	G1220019
6"	5/8-11	12,500	G1220010	G1220030



# TWIST KNOT WHEEL BRUSH

The thicker face on these brushes is ideal for cleaning of welds, scale, weld splatter, etc.

Wire .020	Face Width: 1/2"		CARBON STEEL WIRE	STAINLESS STEEL WIRE
<b></b>	arbour (RPM)			
4 1/2"	5/8-11	15,000	G1220008	G1220027
5"	5/8-11	15,000	G1220014	G1220033
6"	5/8-11	12,500	G1220013	G1220032

